
 Blue locktite cv bolts and torque to 115 ft lbs.

Item Number	Title	Comments	Document Number
1	934 CB HUB	1	GI-2632
2	934 CB STUD	5	GI-2309CB
3	CB ARM PLATE - 4 PISTON	1	GI-2651-4
4	934 CB CAP	1	GI-2633
5	934 CENTERBOARD CV	1	GI-4314
6	934 BEARING CARRIER	1	GI-2627
7	934 CB ROTOR	1	GI-2600-R(RIGHT) OR GI-2600-L(LEFT) (LEFT SHOWN)
8	934 BOOT FLANGE	1	GI-2631
9	934 SUPER CAGE	1	GI-4315P
10	934 INNER SEAL	1	GI-2629
11	1 3/4" 4 PISTON CALIPER	1	GI-2604-C (LEFT OR RIGHT)
12	934 OUTER SEAL	1	GI-2630
13	934 BEARING & RACE	2	GI-2628
14	ROTOR BOLTS	10	GI-5/16-18 X 1.0"-FH
15	934 CV BOLT	6	GI-1/2-20 X 3 1/2"-12PT
16	934 CB CAP BOLT	6	GI-1/4-20 X 1 1/2"-SH
17	934 CALIPER BOLT	2	GI-1/2-20 X 1 3/8"-SH
18	934 CARRIER BOLT	12	GI-5/16-24 X 1.0"-SH
19	ARM PLATE PEM	2	GI-2651-PEM

	NAME	DATE
DRAWN	mking	07/11/07
CHECKED		
ENG APPR		
MGR APPR		

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
ANGLES ±5°  
2 PL ±.01 3 PL ±.005



TITLE  
**934 CB - 4 PISTON ASSY**

SIZE A	DWG NO GI-2600	REV A
FILE NAME: 934 CB - 4 PISTON EXPLODED ASSY.dft		
SCALE:	WEIGHT:	SHEET 1 OF 1