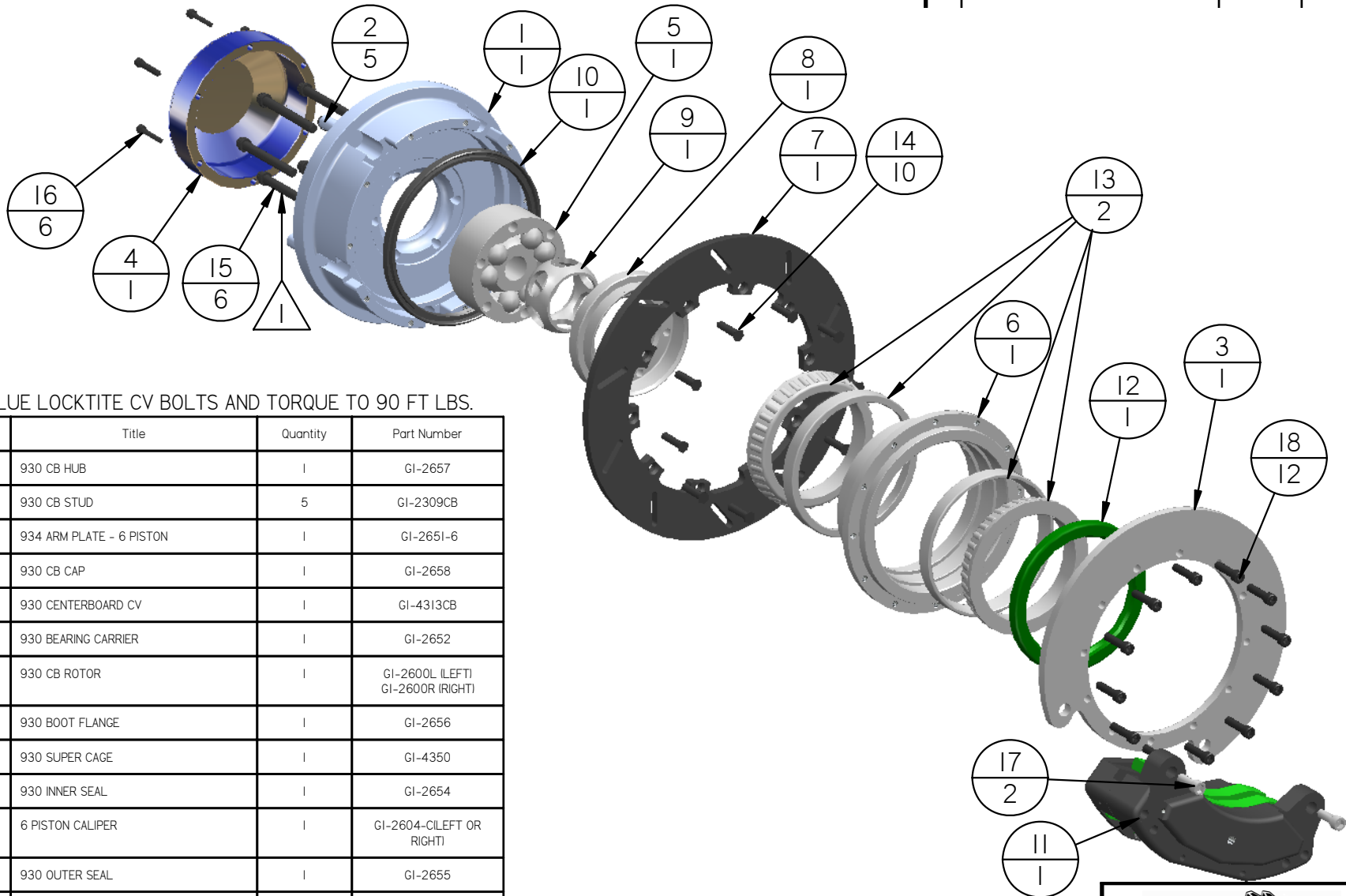


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED




 BLUE LOCKTITE CV BOLTS AND TORQUE TO 90 FT LBS.

Item Number	Title	Quantity	Part Number
1	930 CB HUB	1	GI-2657
2	930 CB STUD	5	GI-2309CB
3	934 ARM PLATE - 6 PISTON	1	GI-2651-6
4	930 CB CAP	1	GI-2658
5	930 CENTERBOARD CV	1	GI-4313CB
6	930 BEARING CARRIER	1	GI-2652
7	930 CB ROTOR	1	GI-2600L (LEFT) GI-2600R (RIGHT)
8	930 BOOT FLANGE	1	GI-2656
9	930 SUPER CAGE	1	GI-4350
10	930 INNER SEAL	1	GI-2654
11	6 PISTON CALIPER	1	GI-2604-C(LEFT OR RIGHT)
12	930 OUTER SEAL	1	GI-2655
13	930 BEARING & RACE	2	GI-2653
14	ROTOR BOLTS	10	GI-5/16-18 X 1.0" - FH
15	930 CV BOLT	6	GI-3/8-24 X 3 1/4" - I2PT
16	930 CB CAP BOLT	6	GI-1/4-20 X 1 1/2" - SH
17	930 CALIPER BOLT	2	GI-3/8-24 X 1.0" - SH
18	930 CARRIER BOLT	12	GI-5/16-18 x 1.0" - SH

	NAME	DATE
DRAWN	mkimg	07/11/07
CHECKED		
ENG APPR		
MGR APPR		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
ANGLES ±5°
2 PL ±.01 3 PL ±.005



TITLE
930 CB 6 PISTON ASSY

SIZE A	DWG NO GI-2675	REV A
FILE NAME: 930 CB - 6 PISTON ASSY.dft		
SCALE:	WEIGHT:	SHEET 1 OF 1