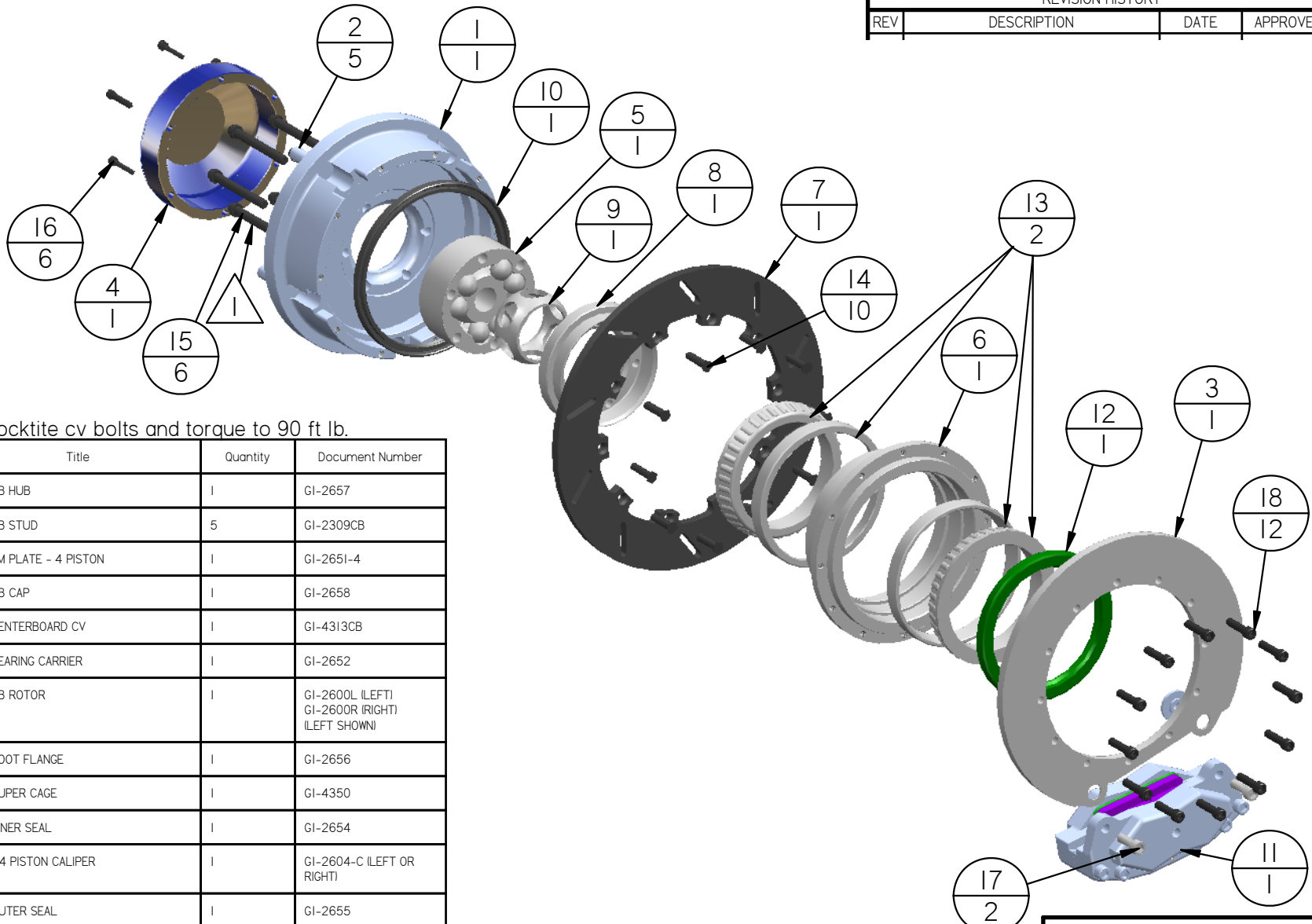


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED




 Blue locktite cv bolts and torque to 90 ft lb.

Item Number	Title	Quantity	Document Number
1	930 CB HUB	1	GI-2657
2	930 CB STUD	5	GI-2309CB
3	CB ARM PLATE - 4 PISTON	1	GI-2651-4
4	930 CB CAP	1	GI-2658
5	930 CENTERBOARD CV	1	GI-4313CB
6	930 BEARING CARRIER	1	GI-2652
7	930 CB ROTOR	1	GI-2600L (LEFT) GI-2600R (RIGHT) (LEFT SHOWN)
8	930 BOOT FLANGE	1	GI-2656
9	930 SUPER CAGE	1	GI-4350
10	930 INNER SEAL	1	GI-2654
11	1 3/4" 4 PISTON CALIPER	1	GI-2604-C (LEFT OR RIGHT)
12	930 OUTER SEAL	1	GI-2655
13	930 BEARING & RACE	2	GI-2653
14	ROTOR BOLTS	10	GI-5/16-18 X 1.0" - FH
15	930 CV BOLT	6	GI-3/8-24 X 3 1/4" - 12PT
16	930 CB CAP BOLT	6	GI-1/4-20 X 1 1/2" - SH
17	930 CALIPER BOLT	2	GI-3/8-24 X 1.0" - SH
18	930 CARRIER BOLT	12	GI-5/16-18 x 1.0" - SH

	NAME	DATE
DRAWN	mking	07/11/07
CHECKED		
ENG APPR		
MGR APPR		

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
ANGLES ±5°  
2 PL ±.01 3 PL ±.005



TITLE  
**930 CB - 4 PISTON ASSY**

SIZE A	DWG NO <b>GI-2650</b>	REV A
FILE NAME: 930 CB - 4 PISTON ASSY.dft		
SCALE:	WEIGHT:	SHEET 1 OF 1